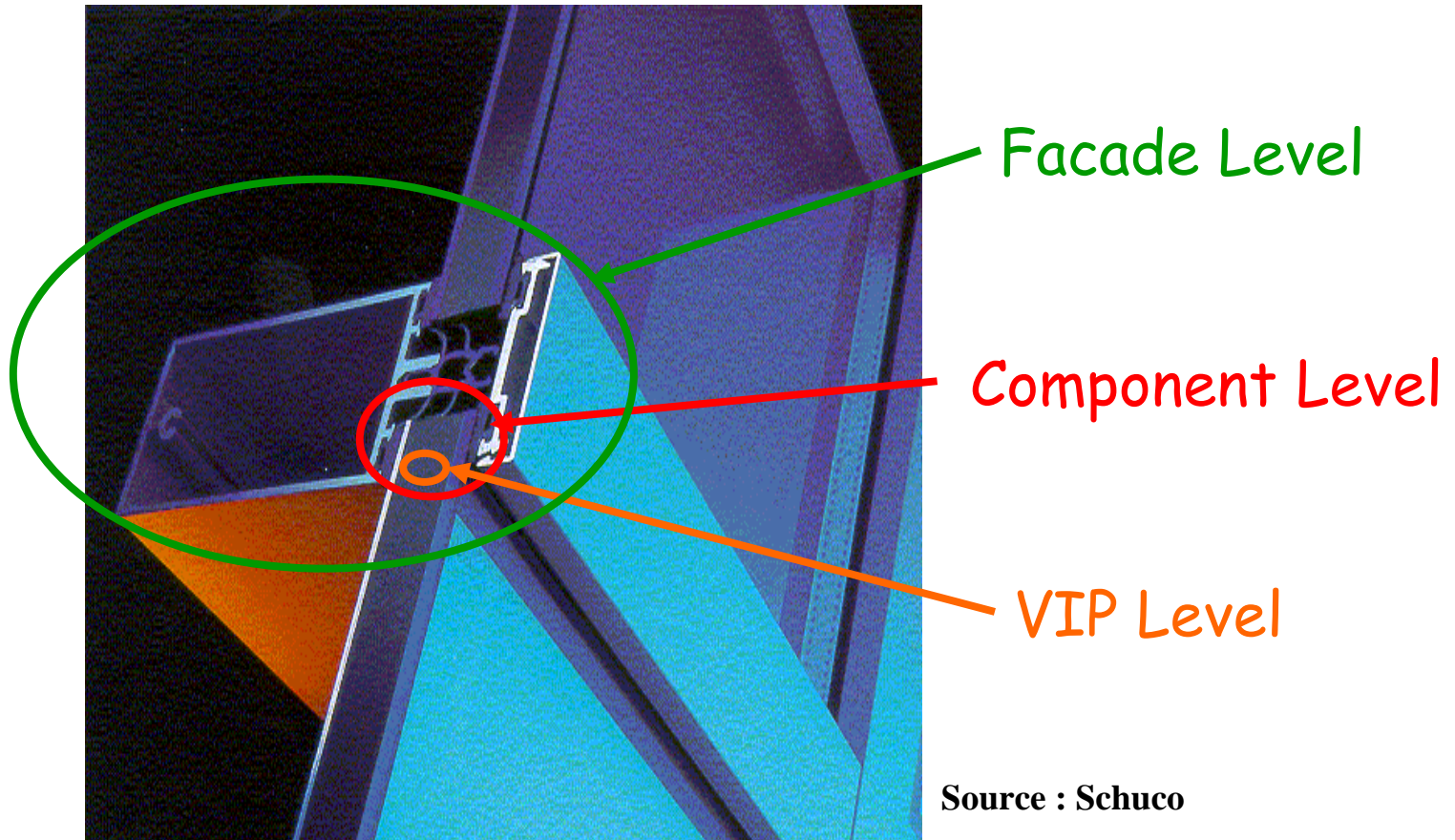


# **From VIP's to Building Facades Three Levels of Thermal Bridges**

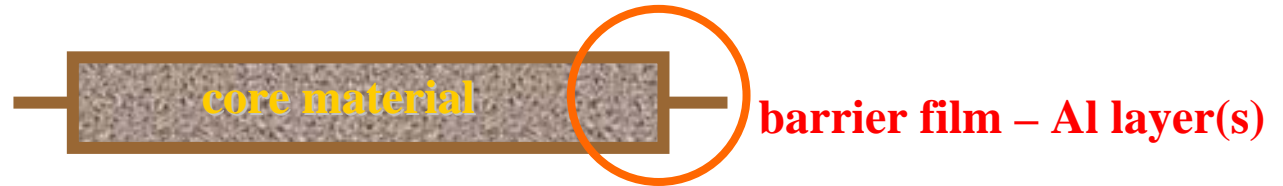
**Daniel Quenard – Hébert Sallée**

**European Project : VIP Products & Services**



# Three Level Approach

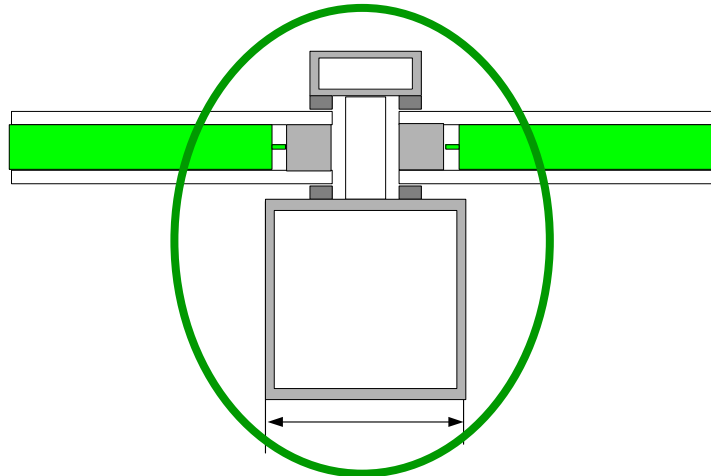
1 : VIP level



2 : Component

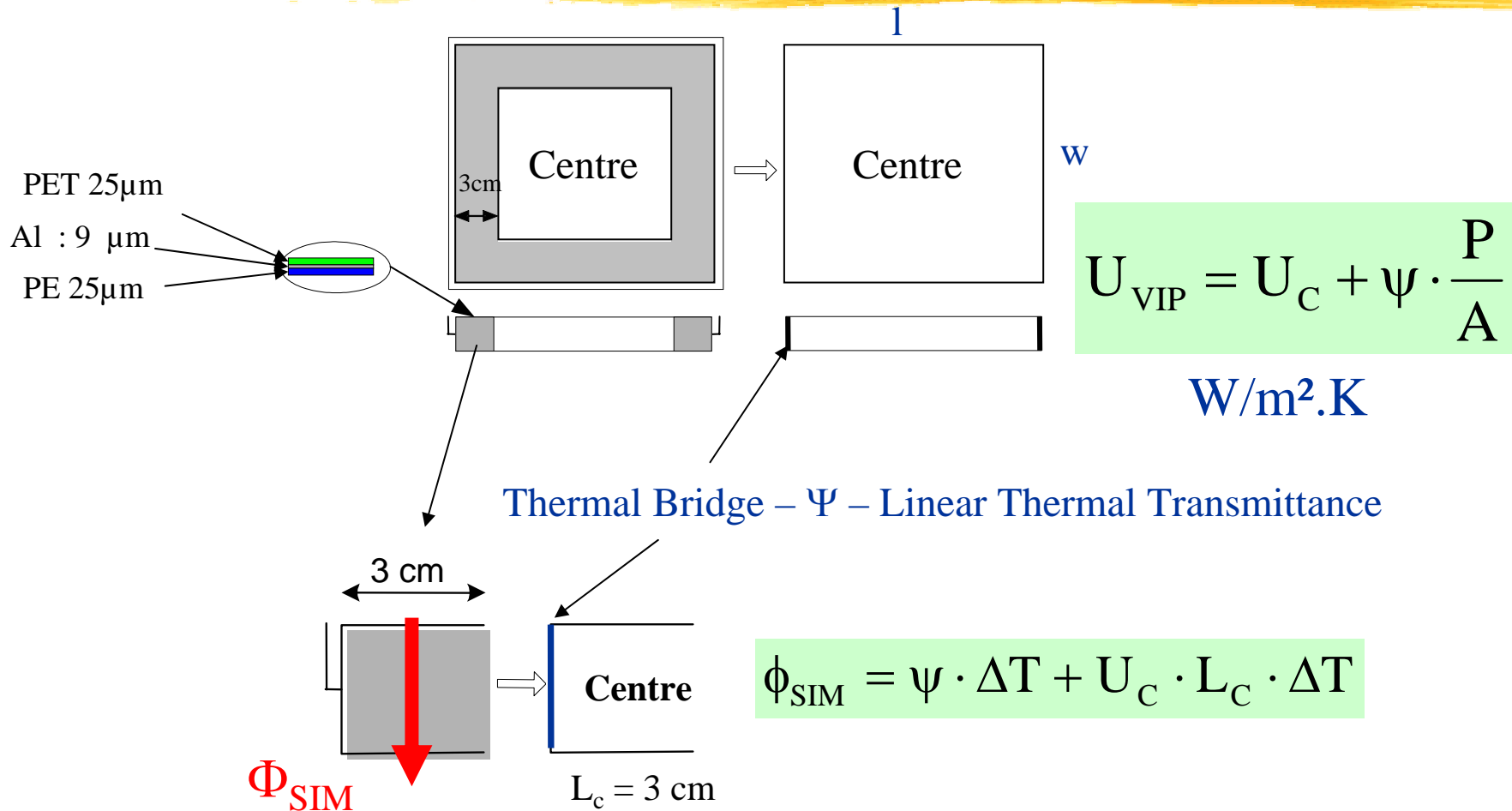






3 : Façade



# VIP Level


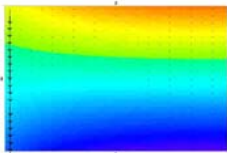

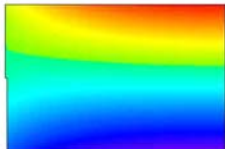

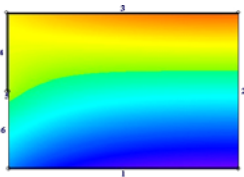

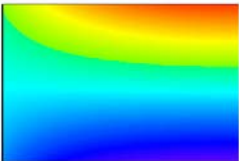
## Thermal Bridge due to the barrier film



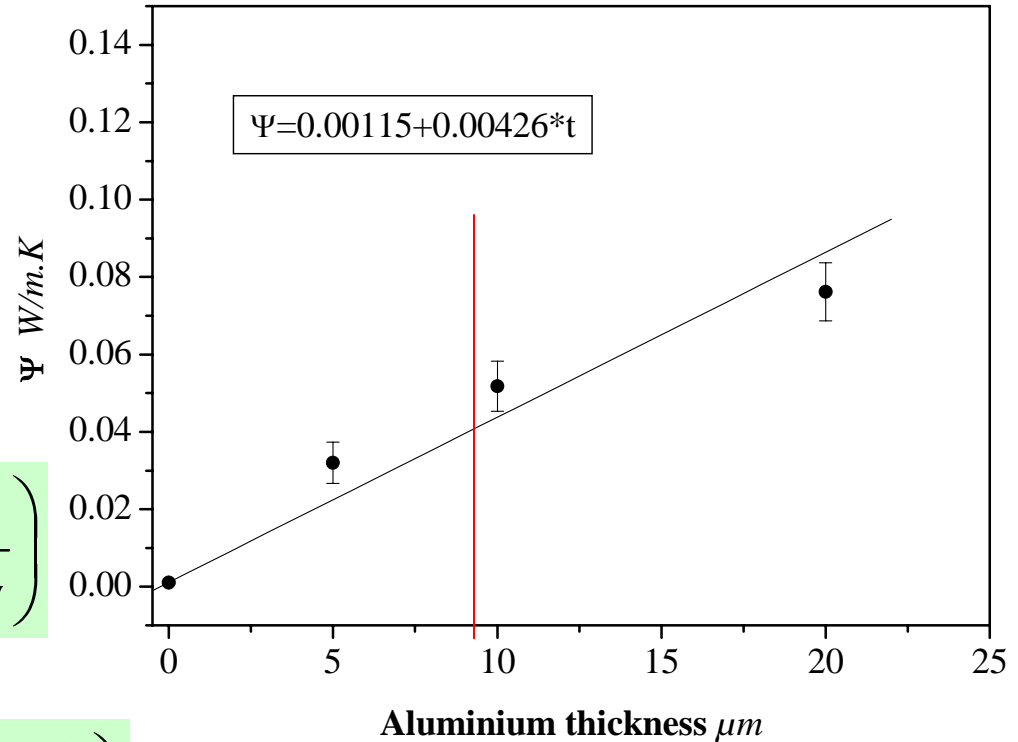
Type	Set Up	
A	Film :PE/Al/PET Core: Silica	
B	Film :PE/Al/PET Core : Silica	
C	Film :PE/Al/PET Core : Silica	
D	Film :PE/Al/PET Core : Silica	

Materials	Thickness	Thermal conductivity <i>W/m.K</i>
Core	20 mm	0.005
Film <b>PE</b> /Al/PET	25 $\mu$ m	0.4
Film PE/ <b>Al</b> /PET	<b>9 <math>\mu</math>m</b>	225
Film PE/Al/ <b>PET</b>	25 $\mu$ m	0.4

$\Delta T = 20^\circ\text{C}$  ( $T_{\text{out}} = 0^\circ\text{C}$   $T_{\text{in}} = 20^\circ\text{C}$ )  
 $R_{\text{si}} = 0.13$  and  $R_{\text{se}} = 0.04 \text{ m}^2\text{K/W}$   
 Thickness  $e = 20 \text{ mm}$   
 Length  $L_c = 30 \text{ mm}$   
 $\lambda_c = 5 \text{ mW/m.K}$

	Temperature Profiles	$\Psi$ W/m.K
		<b>0.041</b>
		<b>0.046</b>
		<b>0.055</b>
		<b>0.052</b>

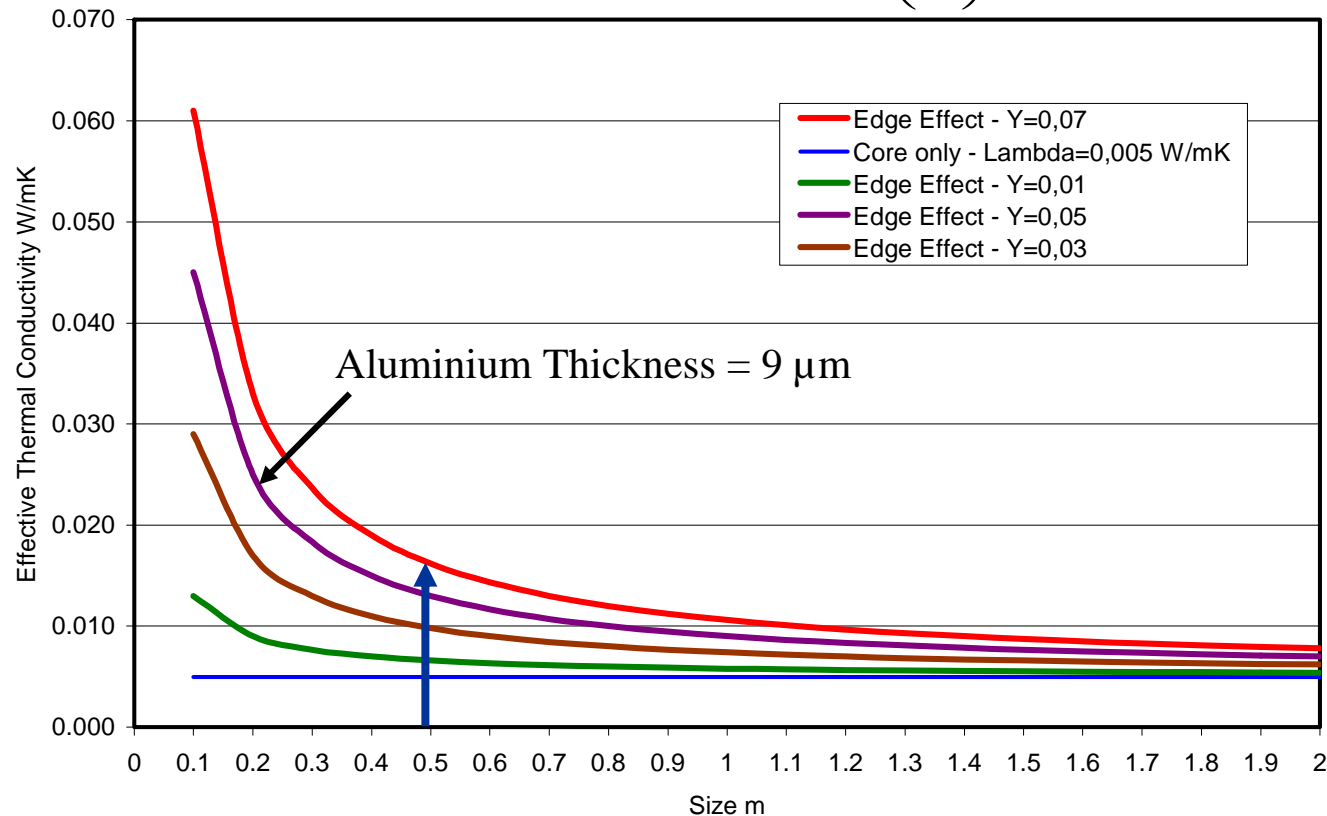
$\Psi$  is a function of the Aluminium thickness



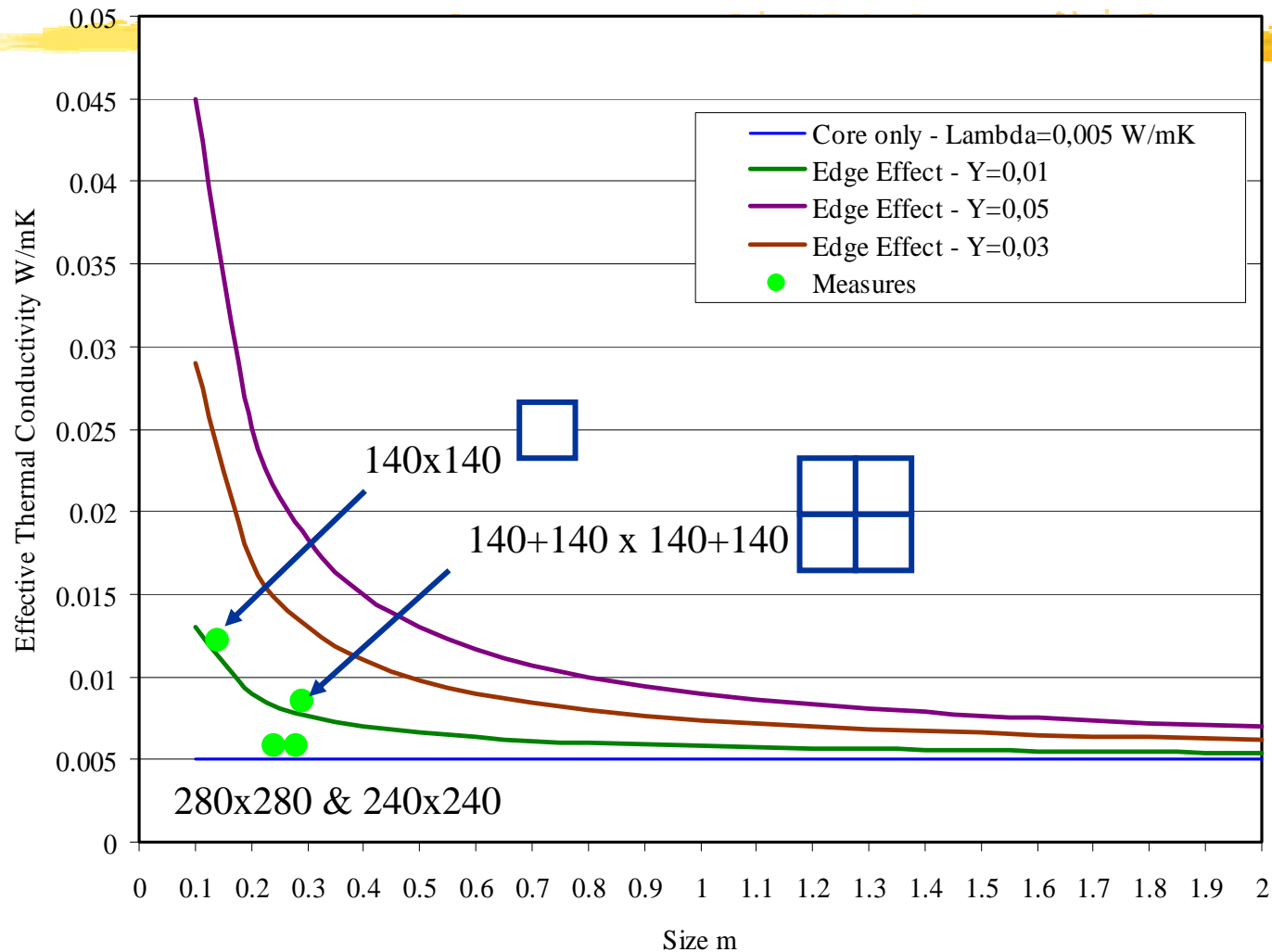
$$\lambda_{\text{eff}} = \lambda_c + \psi(t_{\text{Al}}) \cdot e \cdot 2 \cdot \left( \frac{1}{1} + \frac{1}{w} \right)$$

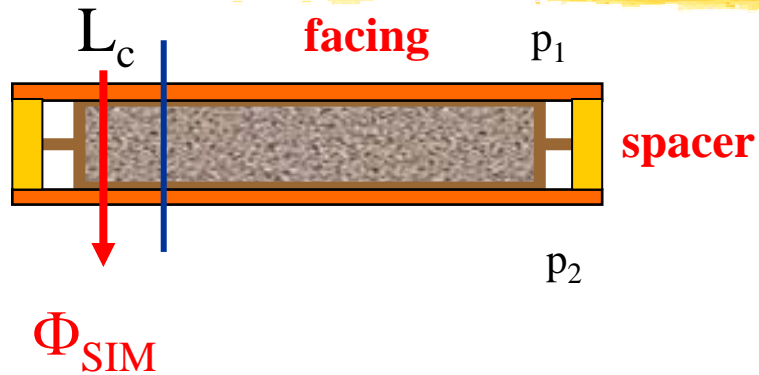
$$\lambda_{\text{eff}} = \lambda_c + (a + b \cdot t_{\text{Al}}) \cdot e \cdot 2 \cdot \left( \frac{1}{1} + \frac{1}{w} \right)$$

$$\lambda_{\text{eff}} = \lambda_c + \psi \cdot e \cdot \left( \frac{4}{1} \right)$$



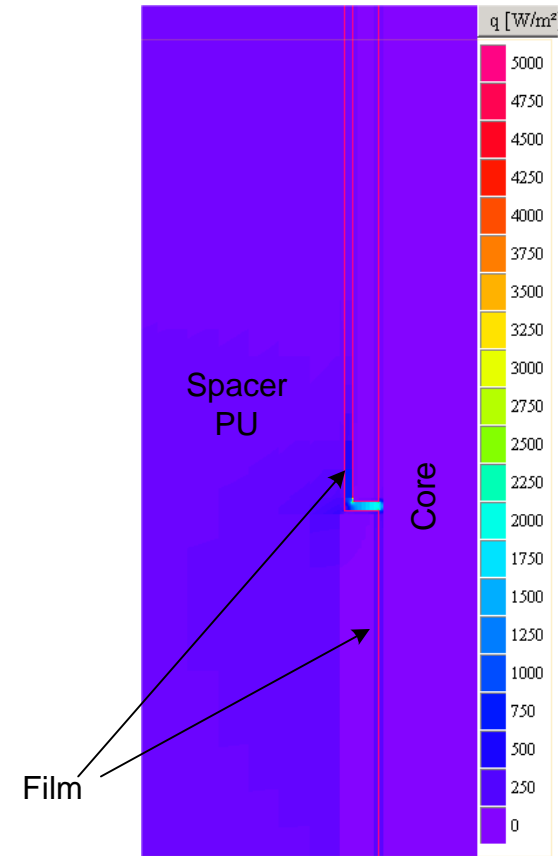


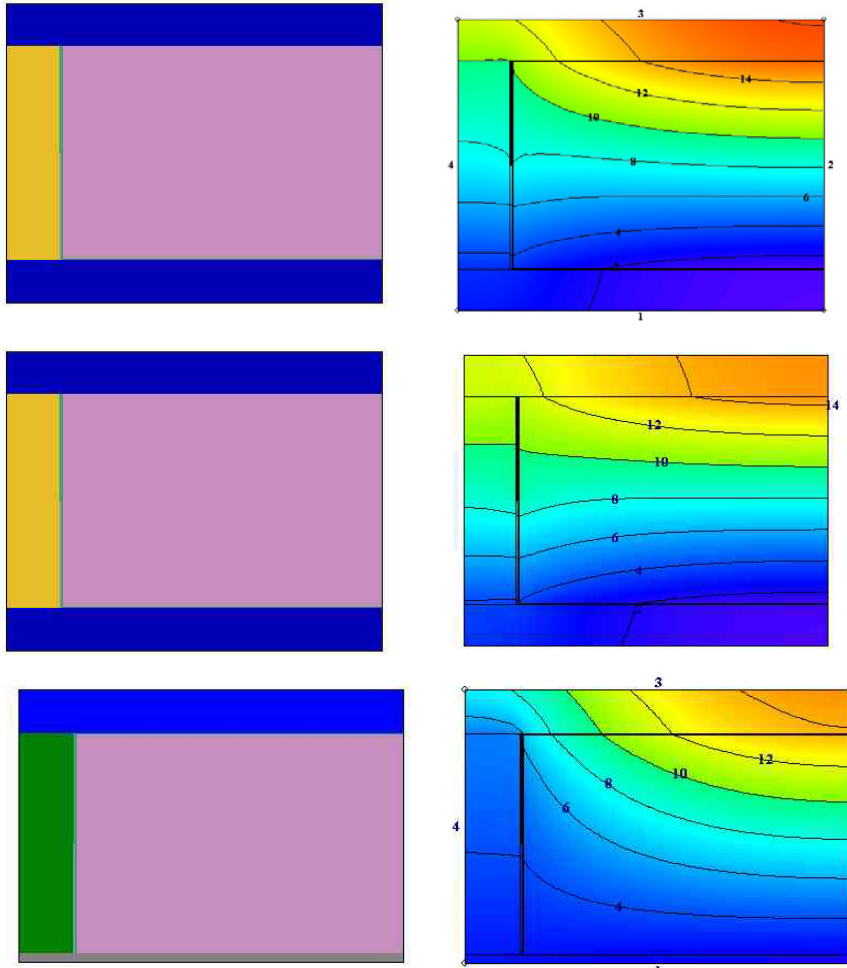




$$\psi = \frac{\phi_{SIM}}{\Delta T} - U_C L_C$$

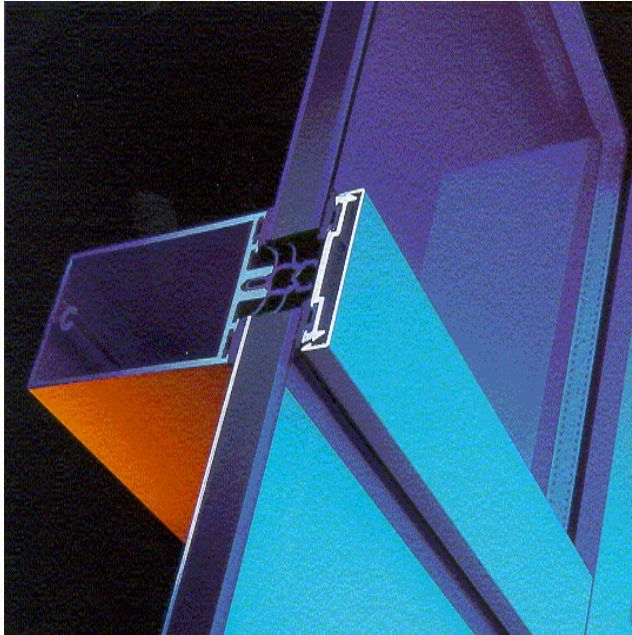
$$U_C = \frac{1}{\frac{e_{p1}}{\lambda_{p1}} + \frac{e_C}{\lambda_C} + \frac{e_{p2}}{\lambda_{p2}}}$$



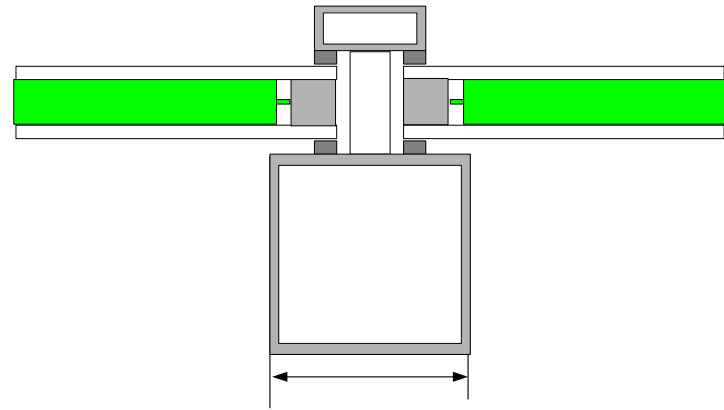


Type	Components	$\psi$ W/m.K
1	Glass/VIP/Glass -- Spacer=PU	0.082
2	Wood/VIP/Glass - Spacer=PU	0.070
3	Wood/VIP/Steel - Spacer=PU	0.075
4	Wood/VIP/Al - Spacer=PU	0.076
5	Wood/VIP/Steel – Spacer = Alu+EPDM	0.102

**Linear transmittance between panel and VIP**

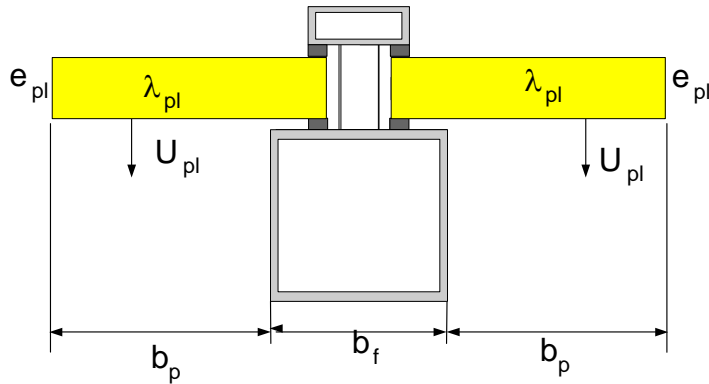


Source : Schuco

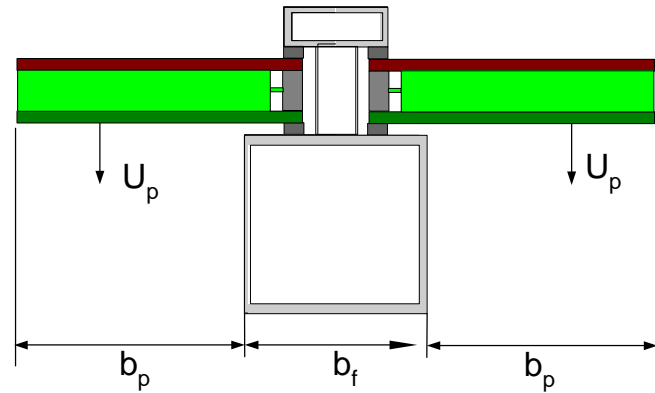


**Standards : EN ISO 10077-1 & 2**

# Two step method

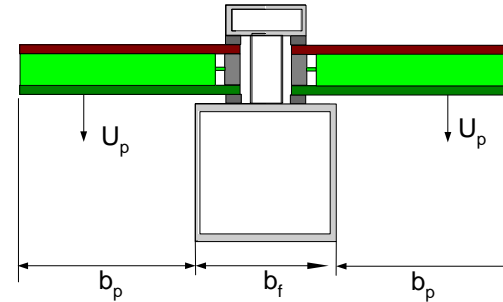
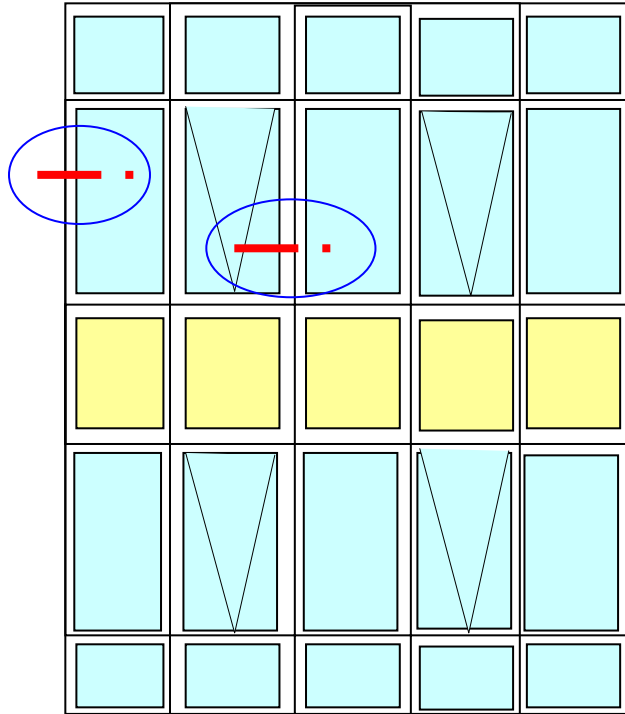


$$U_f = \frac{\frac{\phi_{SIM1}}{\Delta T} - U_{pl} b_p}{b_f}$$



$$\psi_p = \frac{\Phi_{SIM2}}{\Delta T} - U_f b_f - U_p b_p$$

$$U_p = \frac{1}{R_{se} + \frac{e_{p1}}{\lambda_{p1}} + \frac{e_{eff}}{\lambda_{eff}} + \frac{e_{p2}}{\lambda_{p2}} + R_{si}}$$



$$U_{cw} = \frac{\sum U_p A_p + \sum U_f A_f + \sum \psi_p l_p}{\sum (A_p + A_f)}$$

*cw : curtain wall,    p : component,    f : frame*

# Thermal transmittance $U_{cw}$

Frame	Set_Up	$\Psi_p$ W/m.K	$U_p$ W/m <sup>2</sup> .K	$U_f$ W/m <sup>2</sup> .K	$U_{cw}$ W/m <sup>2</sup> .K L x l (m): 1 x 1
Alu	Glass/VIP/Glass Spacer: PU	0.127	0.459	14.11	2.93
Alu + PU breaker	Glass/VIP/Glass Spacer: PU	0.057	0.459	7.268	1.67
Wood	Glass/VIP/Glass Spacer: PU	0.066	0.459	2.003	0.91
COMPOSITE	Glass/VIP/Glass Spacer: PU	0.066	0.459	1.718	0.87
Alu	Steel/VIP/Wood Spacer: PU	0.171	0.457	14.11	3.08
COMPOSITE	Steel/VIP/Wood Spacer: PU	0.070	0.457	1.718	0.88
COMPOSITE	Glass/VIP/Al Spacer: PU	0.079	0.460	1.718	0.92
COMPOSITE	Composite/VIP/Composite Spacer: PU	0.043	0.459	1.718	0.79
COMPOSITE	Glass/VIP/Al Spacer: Al+EPDM	0.259	0.460	1.718	1.42





**Windows**

Source : Fiberline

**Facade**



# Conclusion

At the VIP level, the thermal bridge due to the aluminium layer does exist but is not the main problem for facade claddings.

Facings, Spacers and Frames made with low thermal conductivity materials (wood, PU, composites ...) should lead to more efficient components for building envelope : facade claddings, doors, roofs ...

Thank You for your attention

